

## 800 SERIES WARRANTY ALUMINUM DOOR

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**The Model 800 commercial aluminum Garage doors manufactured by Northwest Door, LLC** are warranted against defects in material and/or workmanship for a period of one year from date of shipment.

Upon inspection, Northwest Door's authorized factory representative will solely determine the severity and extent of any alleged manufacturing defect. Northwest Door will not be responsible for any packaging, shipping, transportation, labor, and/or field service charges. Northwest Door will supply only the defective parts to the original purchaser. At Northwest Door's discretion, Northwest Door agrees to repair or replace, at no charge, any part, parts, or complete unit found to be defective by Northwest Door within the warranty period.

Color variations of anodized finishes are inherent due to material lots, environmental, chemical, and equipment variations and are not considered a defect. Northwest Door exceeds AAMA specifications for color variations of  $\pm 5$  delta E. If more precise color tolerances are required, please consider a painted or powder coated finish. Color fading and/or chalking of painted finishes is inherent due to prolonged exposure to natural sunlight and is not considered a defect. Paint and other finish performance as well as surface variations meet or exceed industry standards and are not considered reasonable cause for replacement. Northwest Door will not be responsible for painting, shipping, transportation, labor, and/or field service charges. No warranty is expressed or implied for merchantability or suitability for particular applications of purposes either determined by the purchaser or not. No other warranties are expressed or implied by Northwest Door, nor shall they extend beyond the stated time period.

Northwest Door's warranty is strictly and expressly limited and is in lieu of all other warranties, Northwest Door will not be liable for special, incidental or consequential damages, subject to specific rights afforded to a buyer in various states regarding limitations and time periods. Northwest Door reserves the sole right to determine whether the defect is a result of a manufacturing defect or abuse to the product. This warranty shall be void if, in Northwest Door's judgment, the product was subjected to abuse, misuse, neglect, lack of proper maintenance or if the product was altered during or after installation in any way that may have impaired its safety, operation or efficiency. Northwest Door will not be responsible for damages resulting from the product hit by any external object or force.

### **ENVIROMENTAL CONSIDERATIONS**

Aluminum, while offering excellent strength and durability properties, will collect moisture from condensation on the interior surface of the door when substantial temperature variations are present between the interior and exterior door surfaces. Moisture may also occur when raising the door overhead while it is raining or when water has collected on the outside of the door. These are not considered defects.

### **PAINTING YOUR DOOR**

If you choose to add an aftermarket finish to your door, we only recommend finishing aluminum doors that are factory pre finished with the white Duracron® paint system. This warranty is void if buyer fails to follow the Northwest Door "ALUMINUM DOOR FINISHING INSTRUCTIONS" listed below.

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### ALUMINUM DOOR FINISHING INSTRUCTIONS

To improve the adhesion of the paint, lightly scuff the door's surface with a "Scotch Bright" type scouring pad to reduce gloss (DO NOT USE STEEL WOOL). Do not expose bare aluminum. Any exposed bare aluminum must be coated with a primer specifically intended for aluminum. First clean your door with a mild cleaner as appropriate for the surface finish, followed by a 10:1 mixture of water and vinegar. Rinse the door thoroughly with clean water and let dry completely before painting.

### DO NOT PAINT IN DIRECT SUNLIGHT or if THE DOOR'S SURFACE IS WARM TO THE TOUCH.

Dark colors are not recommended where the door is exposed to direct sunlight for extended periods, such as a southern to western exposure. Dark colors absorb and retain the heat and can lead to peeling of the paint coating. A top coating of a high quality 100% acrylic exterior latex paint is recommended for the door. Care must be exercised not to paint joint and edge seals, in that; surfaces painted and pressed against the seal will adhere and cause seal damage. Also, to ensure the finish paint is compatible, always paint a sample area to test adhesion. Finally, check your paint manufacturer's instructions carefully for any additional recommendations and requirements. Dark colors are not recommended as absorb and retain the heat and can lead to peeling of the paint coating. Colors with an LRV (Light Reflectance Value) of 40% or less will void our paint system warranty.

**WARNING:** Only an **EXPERIENCED DOOR TECHNICIAN** such as your Northwest Door Dealer should make any adjustment to the garage door, all related hardware and garage door opener. **Serious injury can result from improper adjustments to the product or by an inexperienced person!**

### INSTALLATION OF A GARAGE DOOR OPENER (G.D.O.)

Installation of a G.D.O. requires the top of the door to be properly reinforced the full width. Northwest Door recommends a professional installing dealer for your G.D.O. needs. Any G.D.O. not installed by a professional garage door installation company voids this warranty. Garage door openers, when not installed correctly can cause injury or death. Check the G.D.O. owner's manual for proper installation and adjustments. Monitor these adjustments monthly. Damage to your door by a G.D.O. is not a factory defect and not covered under this warranty.

**This warranty is specifically limited to the original purchaser and does not include normal wear or damage beyond Northwest Door's control. This warranty shall be void if visible evidence indicates that recommended installation procedures and maintenance instructions were not followed.**