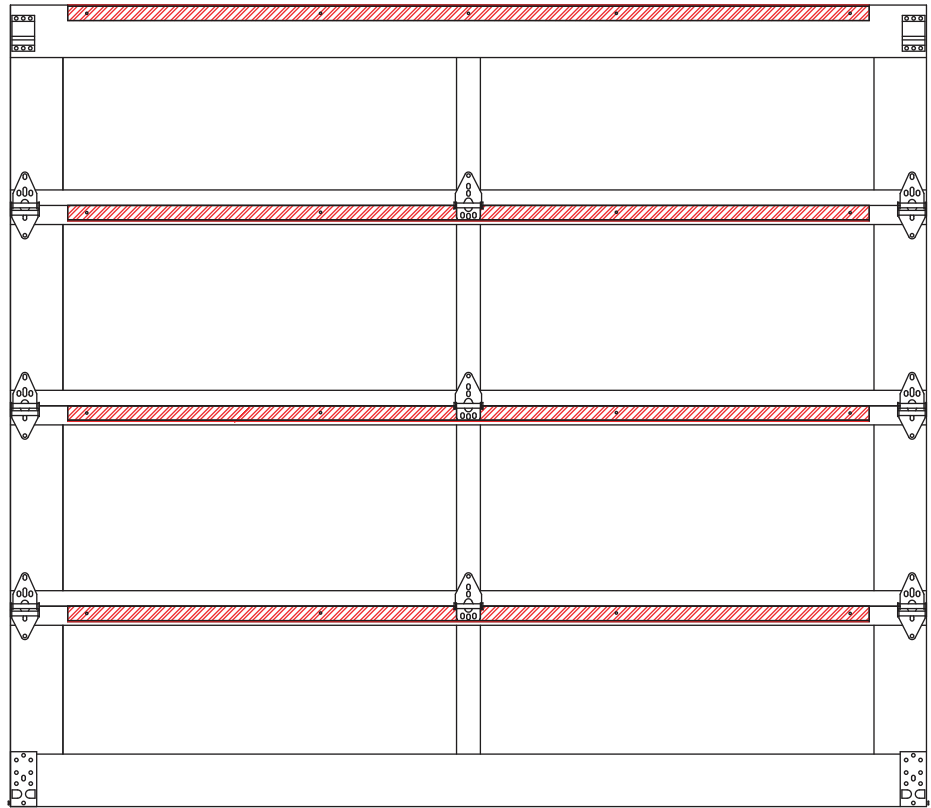
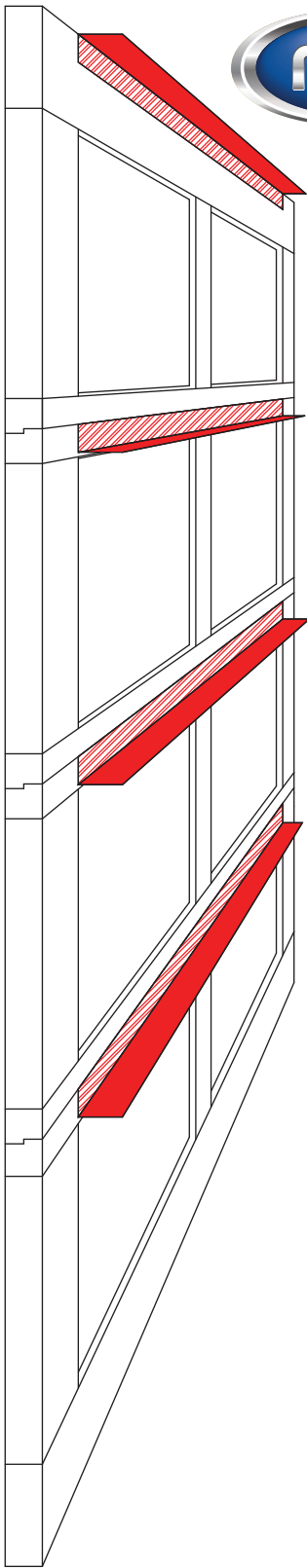




# Modern Classic® Aluminum Door

## Concealed Steel Angle Strut Application



**The angle strut extends to 6-1/2 inches from each end of the door section and is secured at 2" from the end and approximately every 24" in between.**



**One half of the 3/4 hinge is offset so that it will set flat when secured to the door through the angle strut.**

Angle struts are supplied on Modern Classic aluminum doors that are 14'-3" and wider when 1/8 inch thick glass or lighter weight panel material is used. If weight exceeds that of 1/8 inch thick glass, angle struts will be supplied on doors 11'-3" and wider. Standard angle strutting requirements are one strut per door section.

*(Note 1: Doors exceeding 20 feet wide are supplied with standard 3" struts; not angle struts.)*

Angle struts have holes predrilled 2 inches from each end and every 24 inches in between the outermost holes. Secure each angle strut with the 1x14x#20 TEC screws supplied. Special three quarter intermediate hinges are supplied for the center hinges. One half of the hinge is offset so that it can be secured on top of the angle strut as shown in diagrams above.